### Section 1 - IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

**1.1 Identification of the substance/mixture:**
- **Commercial name:** Reflex Stylamer SBR (SBR1500, SBR1502, SBR1509)
- **Chemical name:** Styrene-Butadiene copolymer emulsion polymerized (E-SBR)
- **Synonyms:** NA

**1.2 Use of the substance /mixture:** Production of various rubber final applications

**1.3 MANUFACTURER & SUPPLIER:** Reliance Industries Limited

**Emergency Coordination Centre contact details:**

<table>
<thead>
<tr>
<th>Hazira Mfg. Division, Village-Mora, Post-Bhathra, Surat-Hazira road, Surat Dist: Surat, Gujarat, India, 394510</th>
<th>SSM Office</th>
<th>Phone numbers</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>+91 261-3535050/+91 261-353506</td>
</tr>
<tr>
<td></td>
<td></td>
<td>+91 261-6635050/+91 261-663506</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Mob: +91 9974823636</td>
</tr>
</tbody>
</table>

SSM: Site Shift Manager

### Section 2 – HAZARD IDENTIFICATION

**2.1 Classification of the substance/mixture: Hazard class and category code.**

**GHS Category:**

**Health**                      **Environmental**                      **Physical**
---                                ---                                ---
The product's fines may cause irritation of eyes. | Aquatic Toxicity – Category- NA | Flammable – Category - NA |
NA: Not available

**Data reference:** Official Journal of the European Union regarding EU GHS

**GHS Category table for reference:**

<table>
<thead>
<tr>
<th>Study/hazard statement</th>
<th>Category 1</th>
<th>Category 2</th>
<th>Category 3</th>
<th>Category 4</th>
<th>Category 5</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute Oral LD50</td>
<td>≤5 mg/kg</td>
<td>&gt;5 ≤50 mg/kg</td>
<td>&gt;50 ≤300 mg/kg</td>
<td>&gt;300 ≤2000 mg/kg</td>
<td>&gt;2000 ≤5000 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Fatal if swallowed</td>
<td>Fatal if swallowed</td>
<td>Toxic if swallowed</td>
<td>Harmful if swallowed</td>
<td>May be harmful if swallowed</td>
</tr>
<tr>
<td>Acute Dermal LD50</td>
<td>≤50 mg/kg</td>
<td>&gt;50 ≤200 mg/kg</td>
<td>&gt;200 ≤1000 mg/kg</td>
<td>&gt;1000 ≤2000 mg/kg</td>
<td>&gt;2000 ≤5000 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Fatal in contact with skin</td>
<td>Fatal in contact with skin</td>
<td>Toxic in contact with skin</td>
<td>Harmful in contact with skin</td>
<td>May be harmful in contact with skin</td>
</tr>
<tr>
<td>Acute Inhalation</td>
<td>≤0.05 mg/L</td>
<td>&gt;0.05 ≤0.5 mg/L</td>
<td>&gt;0.5 ≤1.0 mg/L</td>
<td>&gt;1.0 ≤5 mg/L</td>
<td>&gt;5 ≤20 mg/L</td>
</tr>
<tr>
<td>Dust LC50</td>
<td>≤100 ppm/V</td>
<td>&gt;100 ≤500 ppm/V</td>
<td>&gt;500 ≤2500 ppm/V</td>
<td>&gt;2500 ≤20000 ppm/V</td>
<td>&gt;20000 ≤50000 ppm/V</td>
</tr>
<tr>
<td>Gases LC50</td>
<td>≤0.05 mg/L</td>
<td>&gt;0.05 ≤0.5 mg/L</td>
<td>&gt;0.5 ≤1.0 mg/L</td>
<td>&gt;1.0 ≤5 mg/L</td>
<td>&gt;5 ≤20 mg/L</td>
</tr>
<tr>
<td>Vapours LC50</td>
<td>Fatal if inhaled</td>
<td>Fatal if inhaled</td>
<td>Toxic if inhaled</td>
<td>Harmful if inhaled</td>
<td>See footnote below this table</td>
</tr>
<tr>
<td>Flammability</td>
<td>Flash point &lt;23 degrees C and initial boiling point ≤35 degrees C. Extremely flammable liquid and vapour</td>
<td>Flash point &lt;23 degrees C and initial boiling point &gt;35 degrees C. Highly flammable liquid and vapour</td>
<td>Flash point &gt;60 degrees C. Flammable liquid and vapour</td>
<td>Flash point &gt;60 degrees C. Flammable liquid and vapour</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Liquids</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Note: Gases concentration are expressed in parts per million per volume (ppmV).

NOTE 1: Category 5 is for mixtures which are of relatively low acute toxicity but which under certain circumstances may pose a hazard to vulnerable populations. These mixtures are anticipated to have an oral or dermal LD50 value in the range of 2000-5000 mg/kg bodyweight or equivalent dose for other routes of exposure. In light of animal welfare considerations, testing in animals in Category 5 ranges is discouraged and should only be considered when there is a strong likelihood that results of such testing would have a direct relevance for protecting human health.

NOTE 2: These values are designed to be used in the calculation of the ATE for classification of a mixture based on its ingredients and do not represent test results. The values are conservatively set at the lower end of the range of Categories 1 and 2, and at a point approximately 1/10th from the lower end of the range for Categories 3 – 5.

GHS Category table for reference: Continued
<table>
<thead>
<tr>
<th>Study/hazard statement</th>
<th>Category 1</th>
<th>Category 2</th>
<th>Category 3</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye Irritation</td>
<td>Effects on the cornea, iris or conjunctiva that are not expected to reverse or that have not fully reversed within 21 days. Causes severe eye damage.</td>
<td>2A: Effects on the cornea, iris or conjunctiva that fully reverse within 21 days. Causes severe eye irritation. 2B: Effects on the cornea, iris or conjunctiva that fully reverse within 7 days. Causes eye irritation.</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Skin Irritation</td>
<td>Destruction of skin tissue, with sub categorization based on exposure of up to 3 minutes (A), 1 hour (B), or 4 hours (C). Causes severe skin burns</td>
<td>Mean value of ≥2.3 &gt; 4.0 for erythema / eschar or edema in at least 2 of 3 tested animals from gradings at 24, 48, and 72 hours (or on 3 consecutive days after onset if reactions are delayed); inflammation that persists to end of the (normally 14-day) observation period. Causes skin irritation.</td>
<td>Mean value of ≥1.5 &lt; 2.3 for erythema / eschar or edema in at least 2 of 3 tested animals from gradings at 24, 48, and 72 hours (or on 3 consecutive days after onset if reactions are delayed). Causes mild skin irritation.</td>
</tr>
<tr>
<td>Environment: Acute Toxicity Category</td>
<td>96 hr LC50 (fish) ≤ 1 mg/L; 48 hr EC50 (crustaceans) ≤ 1 mg/L; 72/96 hr EC50 (aquatic plants) ≤ 1 mg/L. Toxic to aquatic life</td>
<td>96 hr LC50 (fish) &gt; 10 mg/L; 48 hr EC50 (crustaceans) &gt; 10 mg/L; 72/96 hr EC50 (aquatic plants) &gt; 10 mg/L. Harmful to aquatic life</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flammable Aerosol</td>
<td>Extremely flammable aerosol</td>
<td>Flammable aerosol</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flammable solids</td>
<td>Using the burning rate test, substances or mixtures other than metal powders: (a) wetted zone does not stop fire and (b) burning time &lt; 45 seconds or burning rate &gt; 2.2 mm/second.</td>
<td>Using the burning rate test, substances or mixtures other than metal powders: (a) wetted zone does not stop fire for at least 4 minutes and (b) burning time &lt; 45 seconds or burning rate &gt; 2.2 mm/second.</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flammable gases</td>
<td>Gases, which at 20 degrees C and a standard pressure of 101.3 kPa are ignitable when in a mixture of 15% or less by volume in air; or have a flammable range with air of at least 12 percentage points regardless of the lower.</td>
<td>Gases, other than those of category 1, which, at 20 degrees C and a standard pressure of 101.3 kPa, have a flammable range while mixed in air. Flammable gas</td>
<td>Not Applicable</td>
</tr>
</tbody>
</table>

**GHS Label:** None  
**Signal word:** None  
**Details of statements:**  

<table>
<thead>
<tr>
<th>Hazard Statements</th>
<th>The product’s fines may cause irritation of eyes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Precautionary Statement Prevention</td>
<td>Wear eye and dust mask while handling</td>
</tr>
<tr>
<td>Precautionary Statement Response</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Precautionary Statement Storage</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Precautionary Statement Disposal</td>
<td>Follow local regulation</td>
</tr>
</tbody>
</table>

**2.2 Information pertaining to particular dangers for human:** The preparation is not hazardous in the form in which it is placed on the market under the normal and recommended conditions of storage and use. See also sections 4 and 11  

**2.3 Information pertaining to particular dangers for the environment:** The preparation is stable under normal conditions of storage and use. It is not hazardous to the environment in its normal state  

**2.4 Other adverse effects:** Not Applicable  

**Route of entry:**  

<table>
<thead>
<tr>
<th>Skin Contact</th>
<th>Skin Absorption</th>
<th>Eye Contact</th>
<th>Inhalation</th>
<th>Ingestion</th>
</tr>
</thead>
<tbody>
<tr>
<td>No</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
</tbody>
</table>

**DATA REFERENCE:** Licensor’s Data
Styrene-Butadiene copolymer
Emulsion polymerized Dry Grade
(SBR1500, SBR1502, SBR1509)

Health hazards:

<table>
<thead>
<tr>
<th>Source</th>
<th>NTP listed?</th>
<th>IARC cancer review group?</th>
<th>OSHA Regulated?</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carcinogenicity</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

DATA REFERENCE: Toxic release inventory (TRI) basis of Occupational Safety and Health Administration (OSHA) carcinogen, National Toxicological program (NTP), International Agency for Research on Cancer (IARC), Licensor’s Data.

Section 3 – COMPOSITION & INFORMATION ON INGREDIENTS
The preparation is a “Mixture” essentially composed of copolymer and of substances below the applicable classification limits or not hazardous.
Copolymer : Styrene Butadiene, CAS No. : 9003-55-8
Data reference: Licensor’s Data

Section 4 – FIRST AID MEASURES

4.1 General advice: No special measures required.
IMMEDIATE MEDICAL ATTENTION IS REQUIRED AFTER INHALATION OR AFTER SWALLOWING.
In case of health troubles or doubts, seek medical advice immediately and show this (Material) Safety Data Sheet.

4.2 Inhalation
Dust or gas/vapours released by heat: move the affected person away from the contaminated area into fresh air; seek medical assistance.
SYMPTOMS AND EFFECTS: irritation of the respiratory organs. Eyes reddening.

4.3 Skin contact
In case of contact with melted material, cool down with cold water and seek medical assistance. Do not remove the product that solidified on skin. Treat as a burn.

4.4 Eye contact
Rinse opened eye for several minutes under running water.

4.5 Swallowing
No specific measure requested in case of ingestion. If needed seek medical assistance.

Section 5 – FIRE FIGHTING MEASURES

5.1 Suitable extinguishing media:
Water in the form of spray is the best extinguishing media to apply. However, Foam, CO2 or dry chemical powder can also be used.

5.2 Extinguishing media to be avoided:
Water in the form of Jet.

5.3 Caution about specific danger in case of fire and fire-fighting procedures:
When burning, it emits carbon monoxide, carbon dioxide and irritant fumes. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

5.4 Special protective equipment for fire-fighters:
Wear self-contained breathing apparatus and full protective fire-resistant clothing.

Section 6 – ACCIDENTAL RELEASE MEASURES

6.1 Person-related safety precautions:
Wear dust mask in case of fines.

6.2 Precautions for protection of the environment:
No special measures required.

6.3 Recommended methods for cleaning and disposal:
Collect mechanically. Reuse if possible or dispose of as required by national and local regulations (see section 13).
Section 7 – HANDLING AND STORAGE

7.1 Information for safe handling:
Use gloves and safety glasses. Avoid contact with sources of ignition. Elevated
processing temperatures may result in some degree of thermal degradation: as a
guideline 200°C is the maximum allowed temperature for very short time.
During the processing of the product, avoid inhalation of fumes or powders, by
providing good ventilation of the workroom and, if necessary, by a suitable exhaust
system.
Comply with personal hygiene measures and use the personal protective equipment
(see chapter 8). Do not smoke, eat or drink in the workplace. Re-seal opened
containers.
No special measures required.
Information about fire and explosion protection:
The product is a poor conductor and it is likely to accumulate electrostatic charges.
Precautions normally used for not conductive materials and against the accumulation
of electrostatic charges should be used during processes which employ powdered
materials or produce dust (e.g.: reduce speed to the minimum, install earthing
systems, the absolute prohibition to smoke and use free flames, use N2 for
blanketing.

7.2 Information for storage:
Store the product in a covered place away from direct sunlight and heat sources.
Ensure the proper ventilation in all storage areas.

7.3 Information for specific use:
No further relevant information available.

Section 8 – EXPOSURE CONTROL & PERSONAL PROTECTION

8.1 Occupational Exposure Limits:
Data not available

8.2 Occupational exposure controls:
The product does not contain any relevant quantities of materials with critical values
that have to be monitored at the workplace.
Respiratory protection:
In normal conditions masks with anti-dust filters should be available for use when
requested.
Eye protection:
Safety goggles
Hand protection:
Due to missing tests no recommendation to the glove material can be given for the
product/ the preparation/ the chemical mixture.
Selection of the glove material on consideration of the penetration times, rates of
diffusion and the degradation
Material of gloves: The selection of the suitable gloves does not only depend on the
material, but also on further marks of quality and varies from grade to grade. As the
product is a preparation of several substances, the resistance of the glove material
cannot be calculated in advance and has therefore to be checked prior to the
application.
Body protection: Standard work clothes.
Hygiene Measures: Work rooms must be provided with adequate ventilation and
exhaust equipment to collect rubber fines and gas/vapours that may be evolved
during the conversion.

8.3 Environmental exposure controls:
Proceed in accordance with valid air and water legislative regulations.
Engineering measures: NA
Section 9 – PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance: Form</td>
<td>Bales</td>
</tr>
<tr>
<td>: Colour</td>
<td>Amber coloured</td>
</tr>
<tr>
<td>Odour</td>
<td>Light</td>
</tr>
<tr>
<td>pH Value</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Melting Point</td>
<td>Not Determined</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>Not Determined</td>
</tr>
<tr>
<td>Flash point °C</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flammability (Solid, Gases)</td>
<td>Not Determined</td>
</tr>
<tr>
<td>Ignition Temperature</td>
<td>&gt;300°C</td>
</tr>
<tr>
<td>Decomposition Temp</td>
<td>&gt;200°C</td>
</tr>
<tr>
<td>Self-igniting</td>
<td>Product is not self-igniting</td>
</tr>
<tr>
<td>Danger of explosion</td>
<td>Product does not present an explosion hazard.</td>
</tr>
<tr>
<td>Explosion Limit: Lower:</td>
<td>Not Determined</td>
</tr>
<tr>
<td>: Upper</td>
<td>Not Determined</td>
</tr>
<tr>
<td>Vapour Pressure</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Density at 20°C</td>
<td>~0.94 gm./cm³</td>
</tr>
<tr>
<td>Relative Density</td>
<td>Not Determined</td>
</tr>
<tr>
<td>Vapour Density</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Solubility in water</td>
<td>Insoluble</td>
</tr>
<tr>
<td>Segregation coefficient (n-Octanol/water)</td>
<td>Not Determined</td>
</tr>
<tr>
<td>Viscosity cP @20 °C: Dynamic:</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>: Kinematic</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Solvent Content: Organic Solvent:</td>
<td>0.0%</td>
</tr>
<tr>
<td>Other Information</td>
<td>No further relevant information available</td>
</tr>
</tbody>
</table>

DATA REFERENCE: Licensor’s data

Section 10 – CHEMICAL STABILITY AND REACTIVITY INFORMATION

10.1 Reactivity: The product does not participate to dangerous reactions if stored and handled as prescribed/handled.

10.2 Chemical stability:
Thermal decomposition – Observe the recommended processing temperatures.
The product is stable and inert in the recommended storage and handling conditions (see section 7).

10.3 Possibility of hazardous reactions: No dangerous reactions known.

10.4 Conditions to avoid: Exposure to sunlight and/or heat. Accumulation of electrostatic charges.

10.5 Material to avoid: Avoid the contact with oxidising substances.

10.6 Hazardous decomposition products: No dangerous decomposition products known.

Section 11 – TOXICOLOGICAL INFORMATION

Information on toxicological effects
11.1 Acute effects
Acute toxicity:
Primary irritant effect:
On the skin: No irritant effect.
On the eye: The product’s fines may cause irritation of eyes.

Data Reference: Licensor’s data
11.2 Repeated dose toxicity: Not Applicable
11.3 Sensitisation: No sensitizing effects known.
11.4 Additional toxicological information: The product does not present any intrinsic health hazard when processed according to correct working procedures. Specific information on the product is not available in the literature. Residual monomers may be present in the product at trace levels, hindered in the polymer matrix and therefore not available in normal conditions. The product is not subject to classification according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version. When used and handled according to specifications, the product does not have any harmful effects to our experience and the information provided to us.
11.5 CMR effects (carcinogenicity, mutagenicity, toxicity for reproduction) No evidence of these effects has been reported.
11.6 toxicokinetic, metabolism, distribution: Not Applicable

Section 12 – ECOLOGICAL INFORMATION

12.1 Ecotoxicity data: Not Applicable
12.2 Aquatic Toxicity: No further relevant information available.
12.3 Persistence and degradability: The product is essentially a high molecular weight polymer, not regarded as ecotoxic.
Other Information: The preparation is not a biodegradable polymer.
Behaviour in environmental systems:
12.4 Bio-accumulative potential: Does not accumulate in organisms
12.5 Mobility in Soil: No further relevant information available.
Additional ecological information:
General notes: Use according to good working practice, and avoid releasing the product into the environment.
12.6 Results of PBT and vPvB assessment Persistence and Degradation: Not Applicable.
12.7 Other adverse effects: No further relevant information available.
Environmental Fate: Not Applicable

Section 13 – DISPOSAL CONSIDERATION

Legislation: Disposal should be in accordance with applicable regional, national, and local laws and regulations. This product should not be dumped, spilled, rinsed or washed into sewers or public waterways.

The same safety consideration applies to scraps/waste as apply to the product as it is. Residue should be disposed of as required by national and local regulations.

13.1 Disposal methods after declared Shelf life
- Re-evaluate quality parameters after declared shelf-life is over.
- If found okay, proceed to consume under supervision and as per internal guideline.
- If found not okay, proceed to supply as input material to rubber reclaim industries and approved co-processors/incinerators.

Waste treatment methods
13.2 Recommendation:
The reclamation, co-processing/incineration must be done under approved conditions, possibly with energy recovery and only at suitable facilities equipped with a scrubber for the treatment of fumes before their release into the atmosphere.
After suitable treatment (cleaning, grinding, etc.), the product can be safely re-used, as is or mixed with fresh material, when this is compatible with the intended final application.
Landfilling should be avoided as far as possible. If unavoidable, use approved landfill sites.
Uncleaned packaging:

13.3 Recommendation: Disposal must be made according to official regulations.
13.5 Recommended cleansing agents: Water, if necessary together with cleansing agents.
13.5 Recommended cleansing agents: Water, if necessary together with cleansing agents.
13.6 Waste regulation: Follow local regulation.

Section 14 – TRANSPORT INFORMATION

International Transport Regulation:
ADR/RID (Road/Rail), IMDG (Sea) and ICAO/IATA (Air): The preparation is not classified as dangerous for the transport according to the following regulations:
ADR/RID, IMO, IATA.

14.1 Proper Shipping Name: Not Defined
Hazard Class: Not Defined
UN Number: Not Defined
Emergency Action Code: Not Defined
14.2 Special transport precautionary measures: None

Section 15 – REGULATORY INFORMATION

(M)SDS format on a 16 Section based on guidance provided in:
Indian Regulation:
The Factories Act 1948
International Regulations:
European SDS Directive
ANSI MSDS Standard
ISO 11014-1 1994
WHMIS Requirements
United States
Hazard Communication Standard
Canada
Hazardous Products Act and Controlled Products Regulations
Europe
Dangerous Substance and Preparations Directives
Australia
National Model Regulations for the Control of Workplace Hazardous Substances
The Globally Harmonized System of Classification and Labeling of Chemicals endorsed by The UN Economic and Social Council
*RISK PHRASES: None
*SAFETY PHRASES: None
*These standard risk and safety phrases for use when interpreting (Material) Safety data Sheets are derived from the European Union Regulation, CHIP Regulations - Chemicals (Hazard Information and Packaging for Supply). They are required to be used in (Materials) Safety Data Sheets to identify potential hazards and offer safe handling advice.
Section 16 – OTHER INFORMATION

Training instructions:
Personnel handling the product has to be acquainted demonstrably with its hazardous properties, with health and environmental protection principles related to the product and first aid principles.
Tremcard details/Reference: Refer Section 14
Local bodies involved (Applicable only with in India): Local District Authority and Local Crisis Group
Sources of data used to compile the (Material) Safety Data Sheet

Data compilation reference: Licensor’s Data
(M)SDS Revision Status:

<table>
<thead>
<tr>
<th>Date of Revision</th>
<th>Revised Sections</th>
<th>Supersedes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aug 14, 2014</td>
<td>None as First Issue</td>
<td>None</td>
</tr>
<tr>
<td>Aug 27, 2019</td>
<td>No change</td>
<td>July 27, 2016</td>
</tr>
<tr>
<td>Nov 15, 2022</td>
<td>Section 5 &amp; Section 13</td>
<td>Aug 27, 2019</td>
</tr>
</tbody>
</table>

This (M) SDS is issued by the Centre for HSE Excellence, Reliance Industries Limited

Contact Details: For any enquiry/comment regarding this (Material) Safety Data Sheet, kindly contact the Centre for HSE Excellence at HSE.ExcellenceCentre@ril.com

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End of (M) SDS